

ENGINE 2.5 litre Diesel

| | Nm | lbf ft |
|--|-----------|---------------|
| DPS pump studs to front cover | 6-10 | 4.5 -7.3 |
| DPS pump to front cover | 22 -28 | 16 -20.6 |
| DPS pump to support bracket | 22 -28 | 16 -20.6 |
| Pulley to DPS pump | 42 -48 | 31 -35.4 |
| Distributor pipe banjo bolts | 14 -20 | 10.3 -15 |
| Tensioner assembly | 22 -28 | 16 -20.6 |
| Vacuum pump | 22 -28 | 16 -20.6 |
| Oil squirt to cylinder block | 14 -20 | 10.3 -15 |
| Throttle linkage to DPS pump | 5 - 7 | 4 - 5 |
| Throttle bracket to DPS pump | 5 - 7 | 4 - 5 |
| Front cover to cylinder block | 22 -28 | 16 -20.6 |
| Front cover plate to cylinder block | 22 -28 | 16 -20.6 |
| Cover plate to front cover plate | 22 -28 | 16 -20.6 |
| Cowl mounting bracket to front cover | 22 -28 | 16 -20.6 |
| Timing pointer to front cover | 22 -28 | 16 -20.6 |
| Drain plate to front cover | 7 - 10 | 5 -7.3 |

ENGINE V8 Petrol engine

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|--|---------------|---------------|
| Air intake adaptor to carbs | 24 | 17 |
| Alternator mounting bracket o cylinder head | 34 | 25 |
| Alternator to mounting bracket | 24 | 17 |
| Alternator to adjusting link | 24 | 17 |
| Chainwheel to camshaft | 54 -61 | 40 -45 |
| Connecting rod bolt | 47 -54 | 35 -40 |
| Clutch attachment to flywheel | 24 -30 | 18 -22 |
| Cylinder head: | | |
| Outer row | 54 -61 | 40 -45 |
| Centre row | 88 -95 | 65 -70 |
| Inner row | 88 -95 | 65 -70 |
| Distributor clamp bolt | 19 -22 | 14- 16 |
| Exhaust manifold to cylinder heads | 19 -22 | 14- 16 |
| Fan attachment | 11,5 | 9 |
| Flywheel to crankshaft | 74 -81 | 55 -60 |
| Inlet manifold to cylinder heads | 47 -54 | 35 -40 |
| Lifting eye to cylinder heads., | 24 | 17 |
| Main bearing cap bolts | 68 -75 | 50 -55 |
| Main bearing cap rear bolts | 88 -95 | 65 -70 |
| Manifold gasket clamp bolt | 13,5 -20 | 10 -15 |
| Oil pump cover to timing cover | 11 -14 | 8 - 10 |
| Oil plug | 25 -30 | 18 -22 |
| Oil relief valve cap | 40 | 30 |
| Oil sump drain plug | 40,6 -47 | 30 -35 |
| Oil sump to cylinder block | 8-11 | 5 - 8 |
| Oil sump rear to cylinder block | 17,6 -20.3 | 13 -15 |
| Rocker cover to cylinder head | 7 | 5 |
| Rocker shaft bracket to cylinder head | 34 -40 | 25 -30 |
| Spark plug | 13,8 -16.2 | 10- 12 |
| Starter motor attachment | 40,6 -47,4 | 30 -35 |
| Damper to crankshaft | 257 -285 | 190 -210 |
| Timing cover to cylinder block | 24 -30 | 18 -22 |
| Tempatrol unit to water pump | 36 -40 | 27 -30 |
| Water pump pulley to water pump hub | 23 | 17 |
| Water pump timing cover to cylinder block | 24 -30 | 18 -22 |

CLUTCH V8 Petrol engine

| | Nm | lbf ft |
|----------------------------|-----------|---------------|
| Clutch cover bolts | 27.5 | 20 |
| Slave cylinder bolts | 27.5 | 20 |